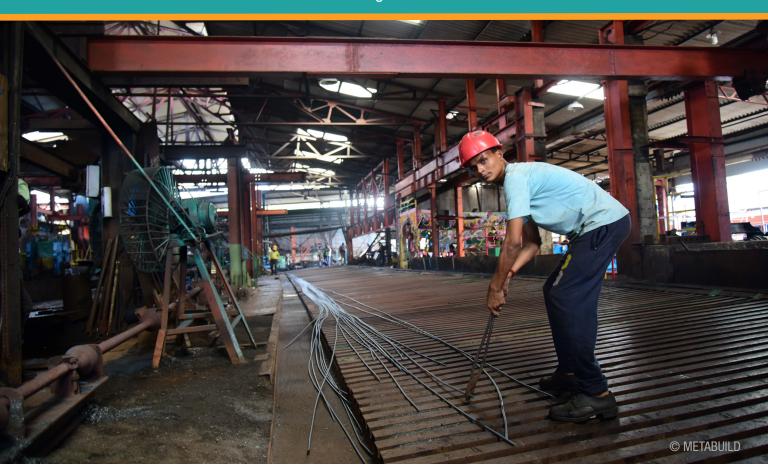


Resource-Efficient Supply Chain for Metal Products in Buildings Sector in South Asia



Contribution to the SDGs











Project funded by





Implementation Approach

OPPORTUNITY ASSESSMENT



- Systematic audit to identify where resources are being wasted
- Analyse & measure processes and collect data

01 /A

SELECTING ACTIONS TO IMPLEMENT



IMPACT ASSESSMENT 04

RECP PROCESS

03

02

- Evaluate feasibility with industries
- Shortlist actions to implement (focus on low cost options initially)
- Form an internal team & establish target dates

- Collate results from implemented actions
- Prepare show cases
- Return to opportunity assessment

IAR: Initial Assessment Report

DAL: Detailed Action List

PMR: Progress Monitoring Report

RECP: Resource Efficient Cleaner Production

COACHING & HANDHOLDING

- Technical support to industry team during implementations
- Training of industry staff
- Discuss opportunity to implement higher cost options
- Continue monitoring of progress



"This project is really an eye opener to me. We have been in the business for the last 40 years and it's amazing to note what simple things could do to make a big difference at a very minimal cost. Through METABUILD project, we were able to reduce the monthly electricity bill by a significant amount. We were able to streamline our production processes in an environmentally friendly manner. The extent of harmful wastes generated was reduced drastically. A healthier working environment was created within the factory and in return, the productivity levels of our work force improved."

Mr. Eric L. Samuel, Deputy General Manager, U.S.S. Engineering (Pvt.) Ltd., Sri Lanka

Case Studies

CO, emission reduction through fuel change

Location: Airmate Fan, Chittagong, Bangladesh | Process: Electric fan manufacturing





BEFORE

The company was operating a diesel generator (DG) set (of 1200 kVA) which consumed 360,000 litres of diesel annually. This fuel consumption led to 963 t CO $_2$ emission annually. The diesel costs around $\stackrel{\checkmark}{\in}$ 0.74/litre ($\stackrel{\checkmark}{\in}$ 0.074/kWh of energy).



AFTER

The company has replaced the DG set with gas generator set (of 1000 kVA) that operates on natural gas. This fuel consumption now leads to 729 t CO_2 emission annually. The gas price is \notin 0.13/m³ (\notin 0.013/kWh of energy).

COST: ≈ €180,600 **ANNUAL SAVING:** ≈ €204,000 **PAYBACK PERIOD:** 11 months **CO**₂ **REDUCTION:** 234 t/year

Fuel saving by installing waste heat recovery system

Location: S R Steel Pvt. Ltd., Rupandehi, Nepal | Process: Billet heating





BEFORE

Heat from the exhaust/flue gas of furnace was directly released to the environment. The measured temperature of flue gas was 500°C, indicating significant energy being discarded.



AFTER

Recuperator is installed to utilise heat energy from the flue gas to pre-heat combustion air. Hot air ducts are suitably insulated. It helps in increasing the combustion air temperature from 30°C to 300°C thus saving fuel.

COST: ≈ €7,900 ANNUAL SAVING: ≈ €28,800 PAYBACK PERIOD: 4 months COAL SAVINGS: 182 t/year

Waste reduction through welding scrap materials

Location: Lak Steel, Colombo, Sri Lanka | Process: Galvanised Iron (GI) pipe production





BEFORE

The galvanised iron sheet rolls were fed one by one. This generated a lot of waste because the end pieces having insufficient length was discarded as waste.



AFTER

End piece of the current roll is welded with the beginning of the next roll so that continuous feeding can be done. There is no waste due to discarded end pieces.

COST: ≈ €2,240 **ANNUAL SAVING:** ≈ €6,800 **PAYBACK PERIOD:** 4 months

METABUILD by Numbers

The information below are based on results until 31 December 2019



SMEs INVOLVED IN THE PROJECT



NUMBER OF RECP MEASURES IMPLEMENTED



ENERGY SAVED PER ANNUM (IN kWh)



WATER SAVED PER ANNUM (IN LITRES)



WASTE MINIMISED PER ANNUM (IN KILOGRAMS)



MATERIAL SAVED PER ANNUM (IN KILOGRAMS)



MONETARY SAVINGS PER ANNUM (€)



CO₂ EMISSIONS REDUCED PER ANNUM (IN TONNES)



INDUSTRY PERSONNEL SENSITISED ON RECP



SMEs SUPPORTED IN ACCESS TO FINANCE (A2F)



NUMBER OF LOCAL CONSULTANTS TRAINED



TECHNOLOGY SUPPLIERS ENGAGED

Country Achievements

		BANGLADESH	NEPAL	SRI LANKA
M	SMEs involved in the project	240	82	81
	Kilowatt hours energy saved per annum	8,995,413	14,997,753	9,960,651
	Litres of water saved per annum	292,600	40,785,500	7,900,040
	Kilograms of waste minimised per annum	58,121	494,945	147,370
	Kilograms of material saved per annum	262,132	1,563,539	2,609,110
≘€	Monetary savings in Euros per annum	938,514	1,556,267	449,094

The above mentioned savings are based on results until 31 December 2019



"METABUILD Project has been like a teacher to me for RECP as I had not known RECP before. We have changed our furnace; we have enhanced production and saved electricity from the repair of the compressor pipeline. We have saved energy by installing recuperator. We will continue to implement the suggestions provided by METABUILD and carry it sustainably."

Mr. Raju Timilsina, Production Manager, Saakha Steel Industries Pvt. Ltd., Nepal



"METABUILD project helped us to change our mindset. They helped us to improve our process efficiency with very low cost suggestions; in some cases without any cost. It will be highly appreciated if this kind of project takes place in the future."

Mr. Md. A Sattar Miah, Proprietor, Best One Metal, Bangladesh

About METABUILD

METABUILD is a 4-year project (2016-2020) supported by the European Union (EU) under the SWITCH-Asia Programme. This programme emphasises sustainable consumption and production in small and medium enterprises (SMEs). METABUILD is targeted specifically at the metal industry supplying to the building and construction sector in **Bangladesh**, **Nepal and Sri Lanka**.

The overall objectives of the project are

- (a) creating resource efficient and cleaner production processes for metal components in the building and construction sector,
- (b) contributing to improved environmental quality in the target locations, and
- (c) creating improved working and living conditions in the target countries.

Project Partners



adelphi



Austria Recycling



Dhaka Chamber of Commerce & Industry



Society for Environmental & Economic Development Nepal



National Cleaner Production Centre Sri Lanka



STENUM Asia



The Energy and Resources Institute

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